

# The DEBO Step®

## Installation Instructions for DEBO Step **Model 20100**

- Fits: 1) 94-02 Dodge (except 02 1500), With Factory Hitch or Equivalent.  
2) Most makes & models of full size pick ups, with after market hitches, with 2 1/2" Square, Straight Across Crossbar.



DEBO Step Installed, Stowed Position

Shown mounted on right side, can mount on left.

**Tools** required for Installation: Wrenches or sockets, 3/4", 2 required.

**Parts List:** (1) DEBO Step, (1) Hex bolt 1/2-13 x 3 1/2", (1) Hex nut w/nylok 1/2-13  
(1) Instruction Sheet

**FOR YOUR SAFETY!** The mounting bracket slide is wire tied to the step bar. DO NOT Remove until your step is mounted to the vehicle. If unlatched, the bracket is free to move, and could cause injury. SEE Step 4.



DEBO Step Extended for use with tailgate down.

(Latch knob may be black, yellow shown)



**Step 1.** The DEBO Step mounts on the hitch frame cross bar. The position on the crossbar depends on the truck and the hitch details.

Remove the bolt from the DEBO Step u-bracket.

Position the DEBO Step where it will clear the electrical connections, exhaust pipe, etc. Typically, there is clearance under the spare tire, so the step can be mounted anywhere along the crossbar.

(Note: to drop the spare, extend the step)

Slide the u-bracket on your step up over the crossbar of your hitch frame as shown at left.



**Step 2.** Install the hex bolt in the cross holes of the u-bracket, as shown at left. The bolt can be installed in either direction.

**Step 3.** Install the nylock hex nut and tighten securely! Torque to 45-50 ft-lbs.

**Step 4.** Remove the wire tie.  
**Your DEBO Step is ready for use.**

**NOTE:** Your DEBO Step will be at a slight angle downward when fully extended, due to the clearance between the step bar and the slide guide end plates. This design feature is what makes The DEBO Step® self locating!

**Use your DEBO Step in any position.** The step bar rotates slightly until it contacts the slide bracket at the points of contact. These "**contact pressure points**" resulting from the slight angle are what keeps the step from sliding when in use in any position. Remember this feature when operating your DEBO Step.

**TO OPERATE:** Using one hand, at the same time, lift the latch knob "up" with the fingers to unlatch and hold, push "down" lightly with the thumb on the step pad to align the step bar with the slide bracket, and "pull" out to any desired position. Pull out part way for use with the tailgate up. Pull out to the fully extended position for use with the tailgate down. To store, simply slide the step in. No need to touch the latch knob. Just push in until the latch engages, as simple as closing a door! Remember, the secret to moving the step bar *freely* is to release the "**contact pressure points**" by aligning the step bar with the slide bracket.

It's really quite easy. After just a couple of tries, you will find:

**It's as simple as closing a door!**

**DO NOT EXCEED! Weight limit 400 pounds.**



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