

# The DEBO Step®

## Installation Instructions for DEBO Step **Model 30102**

Fits 06-11 Ford F150, With Factory Hitch or Equivalent.



DEBO Step Installed, Stowed Position



DEBO Step Extended for use with tailgate down.

**Tools** required for Installation: 21mm deep well socket with a long handle

**Tools** required for Assembly: (2) 7/16" box or open end wrenches

**Parts List:** (1) DEBO Step, (1) Instruction Sheet, (1) Assembly Sheet



**Step 1.** The DEBO Step mounts on the drivers side of your truck, on the hitch frame as shown.

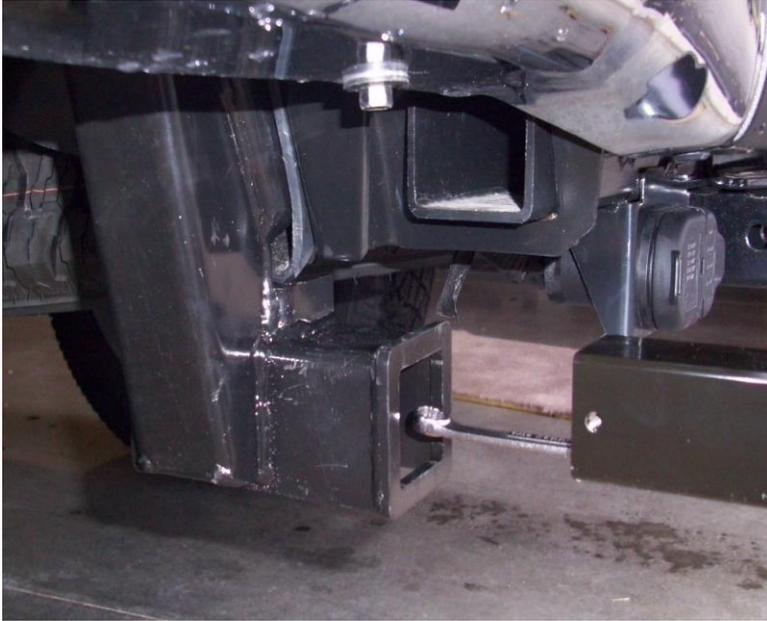
Remove the nuts from the hitch frame as shown at left.

**DO NOT Loosen the top nut**



**Step 2.** Place the bracket over bolts, replace nuts and tighten securely!

**Step 3.** Using the assembly instructions, remove bolt from end of step bar and leave the wrench under the spring for easier assembly.



**Step 4.** Place the end of the step bar through the slide guide.

**Step 5.** Replace the bolt and nut on the end of the step bar. Use the 7/16" wrenches to tighten nut.

*\*Do not over tighten the nut, it can affect how the latch works!*



**Your DEBO Step is ready for use.**

**NOTE:** Your DEBO Step will be at a slight angle downward when fully extended due to the clearance between the step bar and the slide guide end plates. This design feature is what makes The DEBO Step® self locating!

**Use your DEBO Step in any position.** The step bar rotates slightly until it contacts the slide bracket at the points of contact. These "**contact pressure points**" resulting from the slight angle are what keeps the step from sliding when in use in any position. Remember this feature when operating your DEBO Step.

**TO OPERATE:** Using one hand, at the same time, lift the latch knob "up" with the fingers to unlatch and hold, push "down" lightly with the thumb on the step pad to align the step bar with the slide bracket, and "pull" out to any desired position. Pull out part way for use with the tailgate up. Pull out to the fully extended position for use with the tailgate down. To store, simply slide the step in. No need to touch the latch knob. Just push in until the latch engages, as simple as closing a door! Remember, the secret to moving the step bar *freely* is to release the "**contact pressure points**" by aligning the step bar with the slide bracket.

It's really quite easy. After just a couple of tries, you will be pushing the step in with your foot, leg, heel, or anything else you can think of! **It's as simple as closing a door!**

**DO NOT EXCEED! Weight limit 400 pounds.**



**Debo Step**  
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Las Vegas, NV 89117  
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# The DEBO Step®

## Assembly Instructions for DEBO Step Model 30102

Fits 06-11 F150, With Factory Hitch or Equivalent.

**Tools** required for Assembly: (2) 7/16" box or open-ended wrenches

**For Steps 3-5:**

			
<p>A) Remove the hex nylock nut from the latch pivot bolt using a 7/16" wrench, and a suitable tool to hold the hex bolt head.</p> <p>Note: The 1/4" hex nut is self locking design.</p>	<p>B) Insert the 7/16" wrench under the pivot tube as shown, lift to relieve spring force on pivot bolt, and remove the bolt.</p> <p><b>NOTE: Leave</b> the wrench in place until re-assembly!!!!</p>	<p>C) <b>After</b> the bracket is installed on the truck, insert the step bar through the slide guide as shown.</p>	<p>D) Slide the step bar half-way through the guide/mounting bracket.</p> <p>E) Re-install the pivot bolt and nut in reverse per Steps B) and A).</p>
		<p>F) Push the step all the way in until it latches.</p> <p><b>Your DEBO Step® is now ready for use.</b></p>	

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