

The DEBO Step®

Installation Instructions for DEBO Step **Model 50400**
Fits 05-11 Toyota Tacoma, With Factory Hitch or Equivalent.



DEBO Step Installed, Stowed Position



DEBO Step Extended for use with tailgate down.

Tools required for Installation: Wrenches or sockets, $\frac{3}{4}$ " , 2 required.

Parts List: (1) DEBO Step, (1) Hex bolt $\frac{1}{2}$ -13 x 3 $\frac{1}{2}$ " , (1) Hex nut w/nylok $\frac{1}{2}$ -13, (1) Instruction Sheet

FOR YOUR SAFETY! The mounting bracket slide is wire tied to the step bar. DO NOT Remove until your step is mounted to the vehicle. If unlatched, the bracket is free to move, and could cause injury. SEE Step 3.

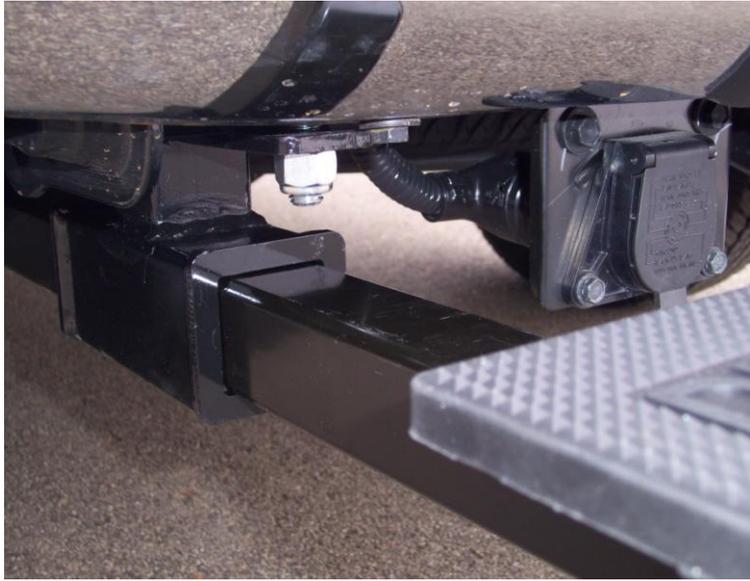


Step 1. The DEBO Step mounts on the drivers side of your truck, on the hitch frame cross bar.

Slide the u-bracket on your step over the crossbar of your hitch frame as shown at left.

Push all the way on and hold until bolt is installed.

Step 2. Install the hex bolt in the cross holes of the u-bracket from top to bottom.



Step 3. Remove the wire tie, and pull the step out part way for clearance to install the nut.

Step 4. Install the nylock hex nut and loosely tighten. Align the DEBO Step assembly and rotate as needed to miss the spare tire and spring.

Step 5. Tighten the nut securely!

Your DEBO Step is ready for use.

NOTE: Your DEBO Step will be at a slight angle downward when fully extended, due to the clearance between the step bar and the slide guide end plates. This design feature is what makes The DEBO Step® self locating!

Use your DEBO Step in any position. The step bar rotates slightly until it contacts the slide bracket at the points of contact. These "**contact pressure points**" resulting from the slight angle are what keeps the step from sliding when in use in any position. Remember this feature when operating your DEBO Step.

TO OPERATE: Using one hand, at the same time, lift the latch knob "up" with the fingers to unlatch and hold, push "down" lightly with the thumb on the step pad to align the step bar with the slide bracket, and "pull" out to any desired position. Pull out part way for use with the tailgate up. Pull out to the fully extended position for use with the tailgate down. To store, simply slide the step in. No need to touch the latch knob. Just push in until the latch engages, as simple as closing a door! Remember, the secret to moving the step bar *freely* is to release the "**contact pressure points**" by aligning the step bar with the slide bracket.

It's really quite easy. After just a couple of tries, you will find:

It's as simple as closing a door!

DO NOT EXCEED! Weight limit 400 pounds.



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